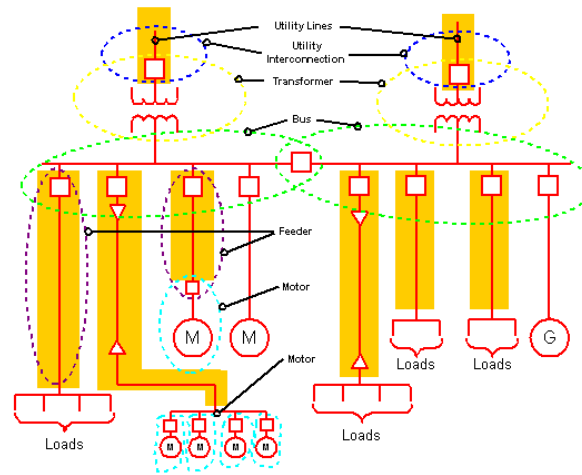


# Efficient Applications of Bus Transfer Schemes Utilizing Microprocessor Based Relaying Technology



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Presented at 2009 Texas A&M Protective Relaying Conference – College Station, TX  
April 1, 2009

# Introduction

Main-Tie-Main (MTM) bus transfer & protection for industrial & utility installations has often been accomplished using discrete relays and logic devices

- Discrete relays: overcurrent, overvoltage, undervoltage and synchrocheck
- Logic devices: auxiliary relays and timers, or programmable logic controllers (PLCs)



# Introduction

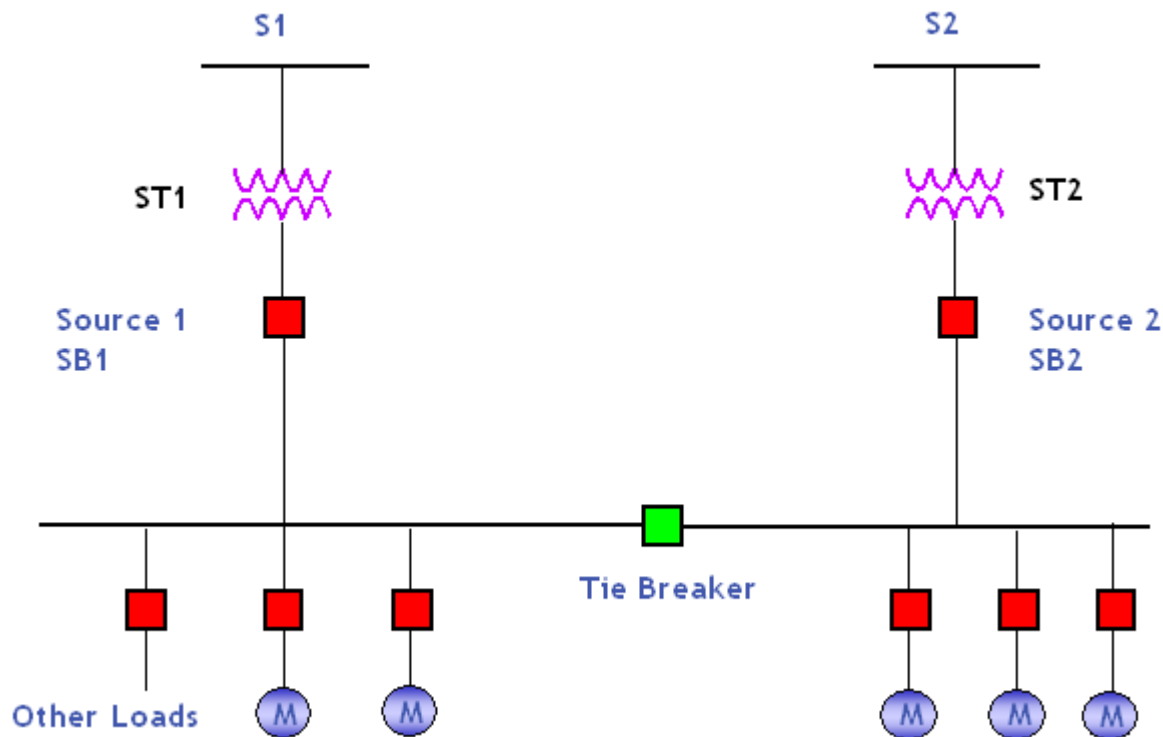
Advanced digital protection systems with programmable logic capabilities can simplify and enhance the MTM bus transfer scheme

- Accomplished by reduced amount of devices: “lean” applications!
- Provide necessary inputs / outputs
- Relay-to-relay control logic (IEC 61850 GOOSE)
- Scheme simplification is the result of the protection and logic being programmed in modern microprocessor based protection & control IEDs, such as all protection, transfer logic, interlocking, timing and sequencing functions



# Automatic Main-Tie-Main Bus Transfer

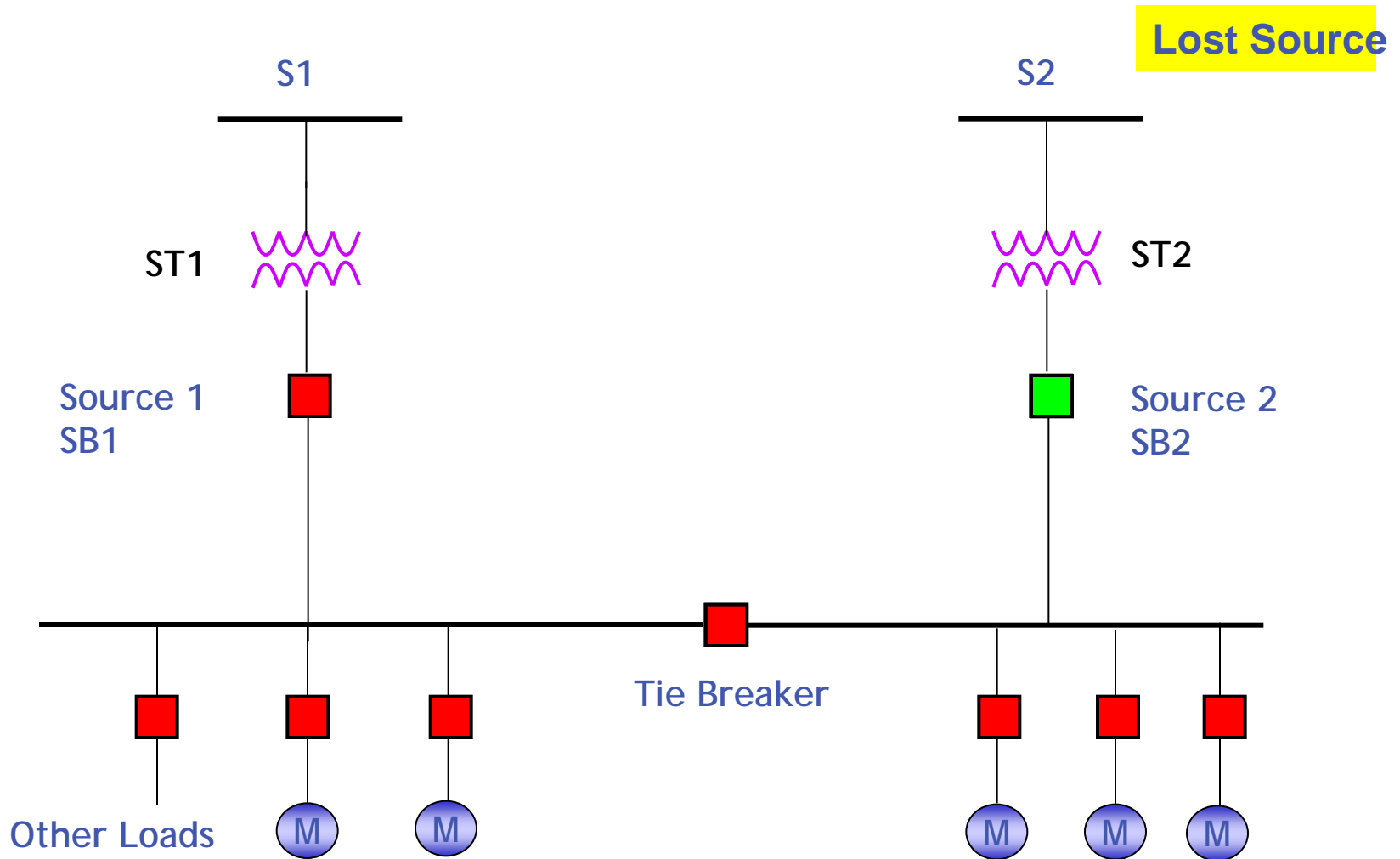
Used to minimize the effect on outages on one of the incoming supplies by opening the normally-closed incoming breaker connected to the supply, and then re-energizing the decaying bus by closing the normally-open tie breaker



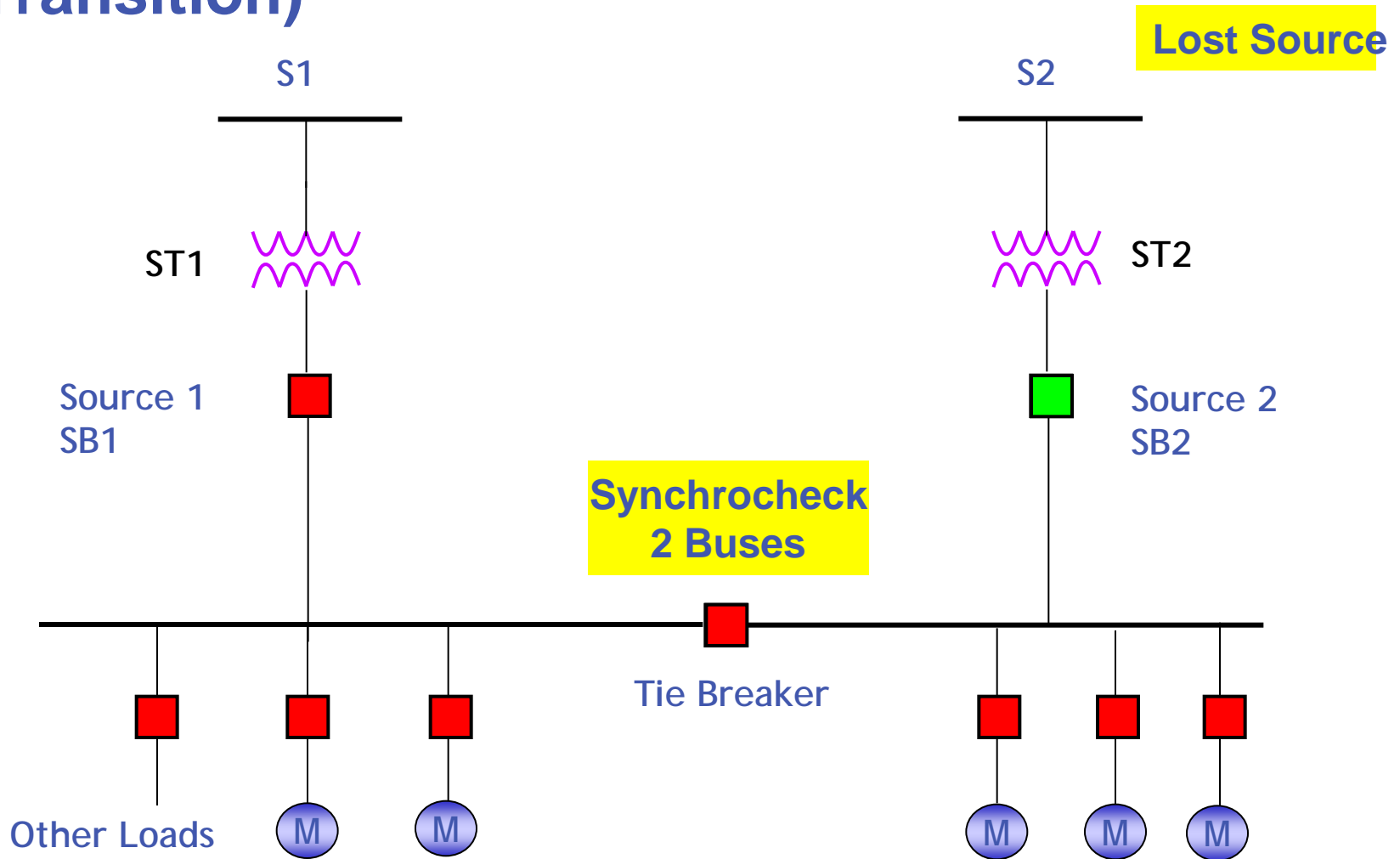
# Types of Source Transfer & Applications

- Source transfers can be categorized as closed or open transition
  - Closed transition involves brief paralleling of the sources
    - The closed transition transfer is commonly referred to as a hot parallel transfer
  - Open transition transfers do not parallel the sources
    - Open transfers can be subcategorized as simultaneous or sequential

# Automatic Main-Tie-Main Bus Transfer (Example – Loss of Incomer S2 – Open Transition)



# Automatic Main-Tie-Main Bus Transfer (Example – Loss of Incomer S2 – Closed Transition)



# Why do Automatic Main-Tie-Main Bus Transfer?

- Source transfer may be defined and as the ability to rapidly switch sources to electrical loads
- Rapid source transfer is required to maintain power continuity and therefore process continuity in industrial or utility facility
- Source transfers may be manual or automatic
  - Manual transfers are typically applied when there is advanced notice that a source will be de-energized.
  - Automatic transfers are typically applied by systems that combine protective relaying and automation functions
  - Systems may provide both manual and automatic transfers
- Required control switches
  - *“Select to trip” (device 43/10)*  
[Incomer 1, Incomer 2, Tie]  
This switch selects the breaker that will trip in the event that all three breakers become closed, to prevent the two incoming systems to remain connected in parallel
  - *Auto off (device 43/02)*

# Types of Bus Transfer Schemes

- Slow Bus Transfer
- In-Phase Bus Transfer
- Residual Voltage Bus Transfer
- Fast Bus Transfer

# Slow Bus Transfer Scheme

- Monitoring of decaying bus voltage not required
- Transfers loads after a pre-determined time delay (typically greater than 0.5s – allowing the motors to coast down)
- Advantages:
  - \* Cost Effective
  - \* Easy to Implement
  - \* Safe for Motors
- Disadvantages
  - \* Total loss of motor loads – do not use on critical process applications
  - \* Slight possibility of motor damage if timing not accurate

# In-Phase Bus Transfer Scheme

- Monitors decaying bus voltage
- Transfers loads after phase angle difference between incomer S1 and incomer S2 drops to near zero (requires synchrocheck function 25)
- Advantages:
  - \* Continuous power to motors and loads
  - \* Minimized impact on the running motors & loads on the decaying bus
  - \* Huge savings when critical motors are involved
- Disadvantages
  - \* Load shedding may be required
  - \* Slight possibility of motor damage
  - \* Can be expensive and complex to implement

# Residual Voltage Bus Transfer Scheme

- Auto-transfer for a loss of supply (incomer S1 or incomer S2) on either bus:
  - Initiated either by an undervoltage condition or by a transformer fault
  - Both incoming breakers must be racked-in and closed with the tie breaker racked-in
  - First step is opening of the source breaker
  - Once voltage has decayed to a safe level, tie breaker is closed
  - No matter what the phase angle between the motors and new source, the resultant V/Hz will not exceed 1.33 V/Hz
  - Transfer is blocked if the undervoltage condition is due to a downstream fault
  - Transfer is blocked if there is an overcurrent fault on incomer

# Residual Voltage Bus Transfer Scheme

- Fastest transfer scheme that will not parallel the sources
- Typically applied if the load bus contains large individual motor loads, and may also be applied if the bus does not contain motor loads

# Fast Bus Transfer Scheme

- Trip command is issued to the lost source breaker
- As soon as the lost source breaker has started to open (typically indicated by an “early b” contact), a close command is issued to the alternate source breaker
- The close command may be synchrocheck supervised or unsupervised depending on the transfer method employed
- This is the second fastest transfer type that does not deliberately parallel the sources
- This type of transfer is typically applied if the load bus does not contain large individual motor loads
- Power supply is not interrupted to critical motor loads

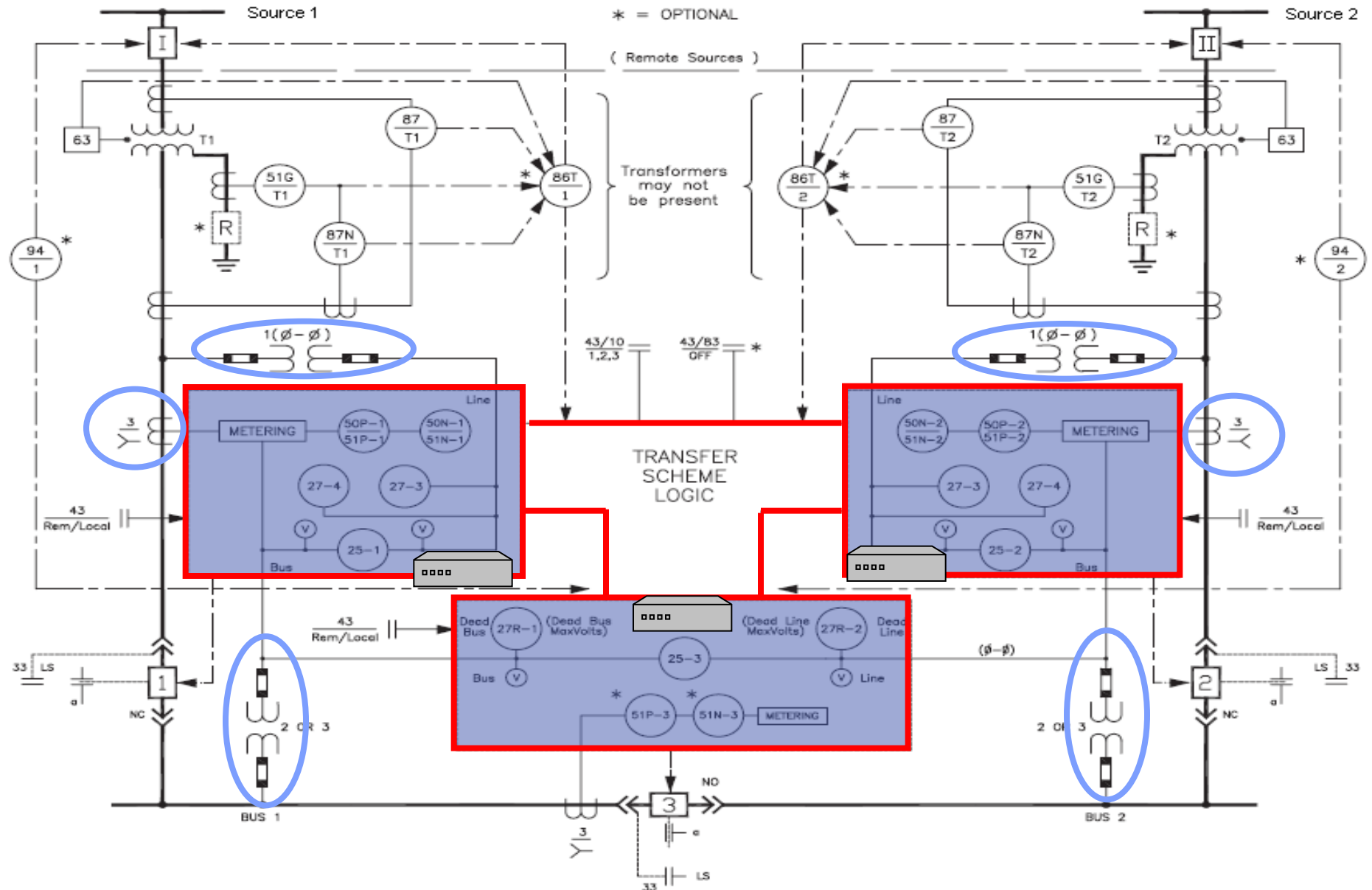
# Considerations for Motor Loads

- If large individual motor loads are present, care must be exercised to ensure that the motors are not subjected to electrical and mechanical shock during the transfer process
- For most LV and MV motors, a residual and/or time delayed transfer is used
  - This ensures that the residual voltage from the spinning down motors is less than 0.25 pu.
- For larger motors, typically in the multiple thousands of horsepower, synchronizing relays are sometimes applied to supervise the transfer while voltage on the disconnected spinning down motor is still high ( $> 0.25$  pu).

# Transfer Scheme: System Restoration Methods

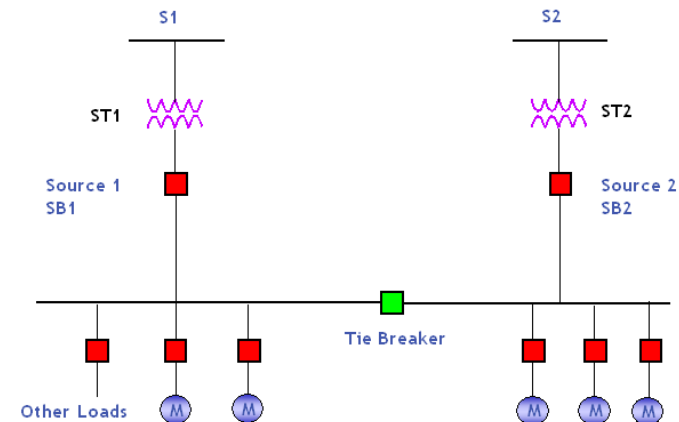
- Three methods to restore system to normal configuration:
  - Manual method 1: Sources cannot be synchronized
  - Manual method 2: Sources are synchronized with synchrocheck supervision
  - Automatic method: Restoration based on voltage condition of lost source

# MTM Bus Transfer Scheme with (3) IEDs

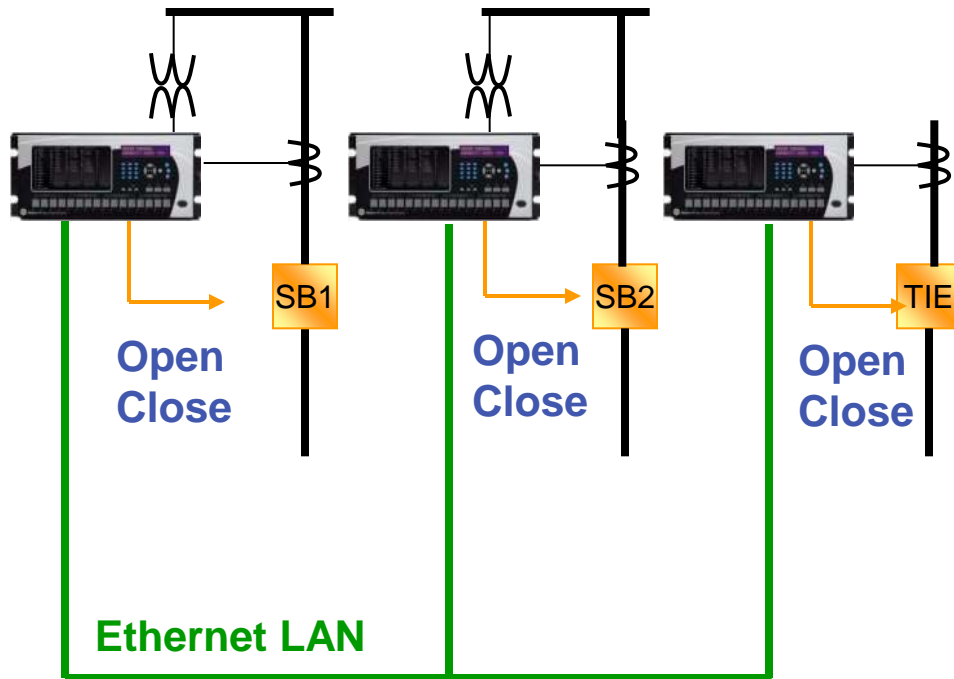


# MTM Bus Transfer Scheme with (3) IEDs

- Utilizes three digital relays for MTM applications:
  - > Relay A: 50P/N, 51P/N, 25, 27 for Source 1
  - > Relay B: 50P/N, 51P/N, 25, 27 for Source 2
  - > Relay C: 25, 27, 51P/N for Tie breaker
- Logic I/O hardwired between the 3 digital relays (many wires)
- Two manually-controlled, three-position switches are required:
  - > “Select to trip” (device 43/10)  
[Incomer 1, Incomer 2, Tie]  
This switch selects the breaker that will trip in the event that all three breakers become closed, to prevent the two incoming systems to remain connected in parallel



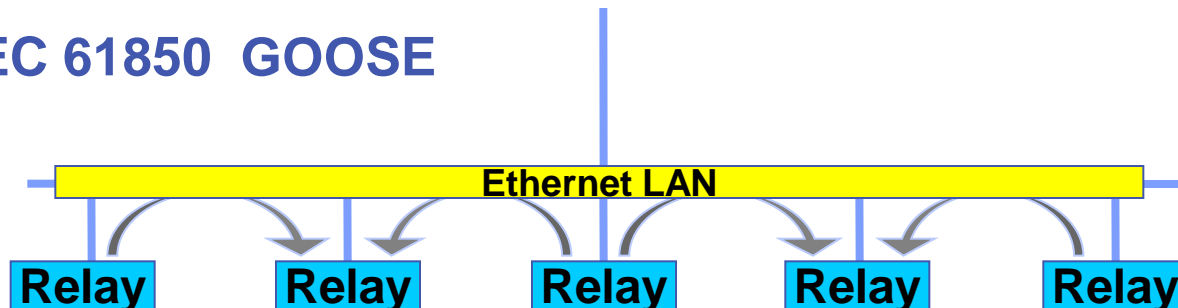
# Peer-to-Peer Communications Using IEC 61850 GOOSE



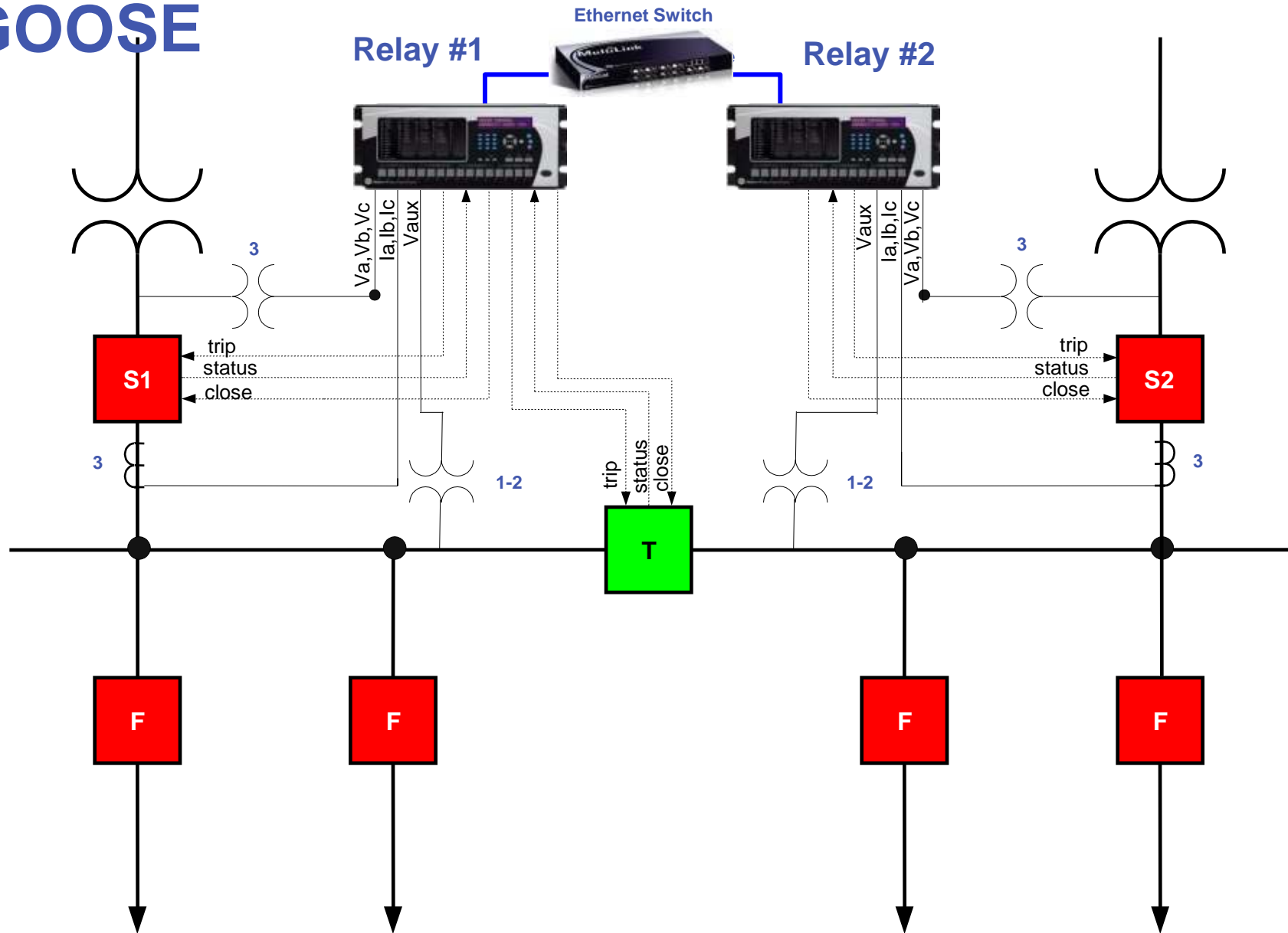
## Requirements:

- Reliable message delivery from one to multiple devices - simultaneously
- Fast delivery (< 4ms)
- Multicast message – sent on change of state

## IEC 61850 GOOSE

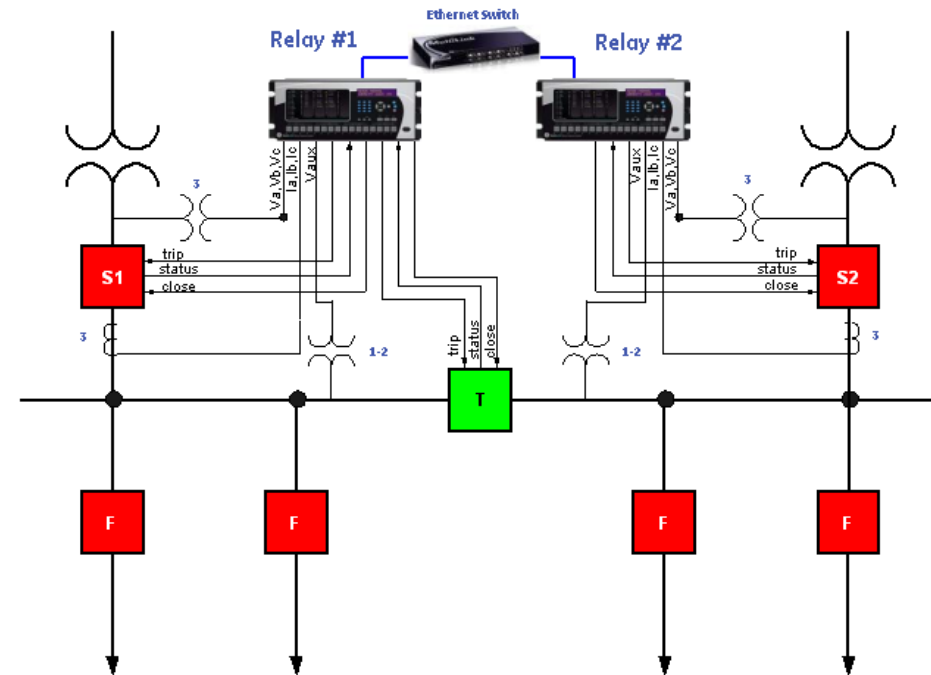


# MTM Scheme Using (2) IEDs – IEC 61850 GOOSE

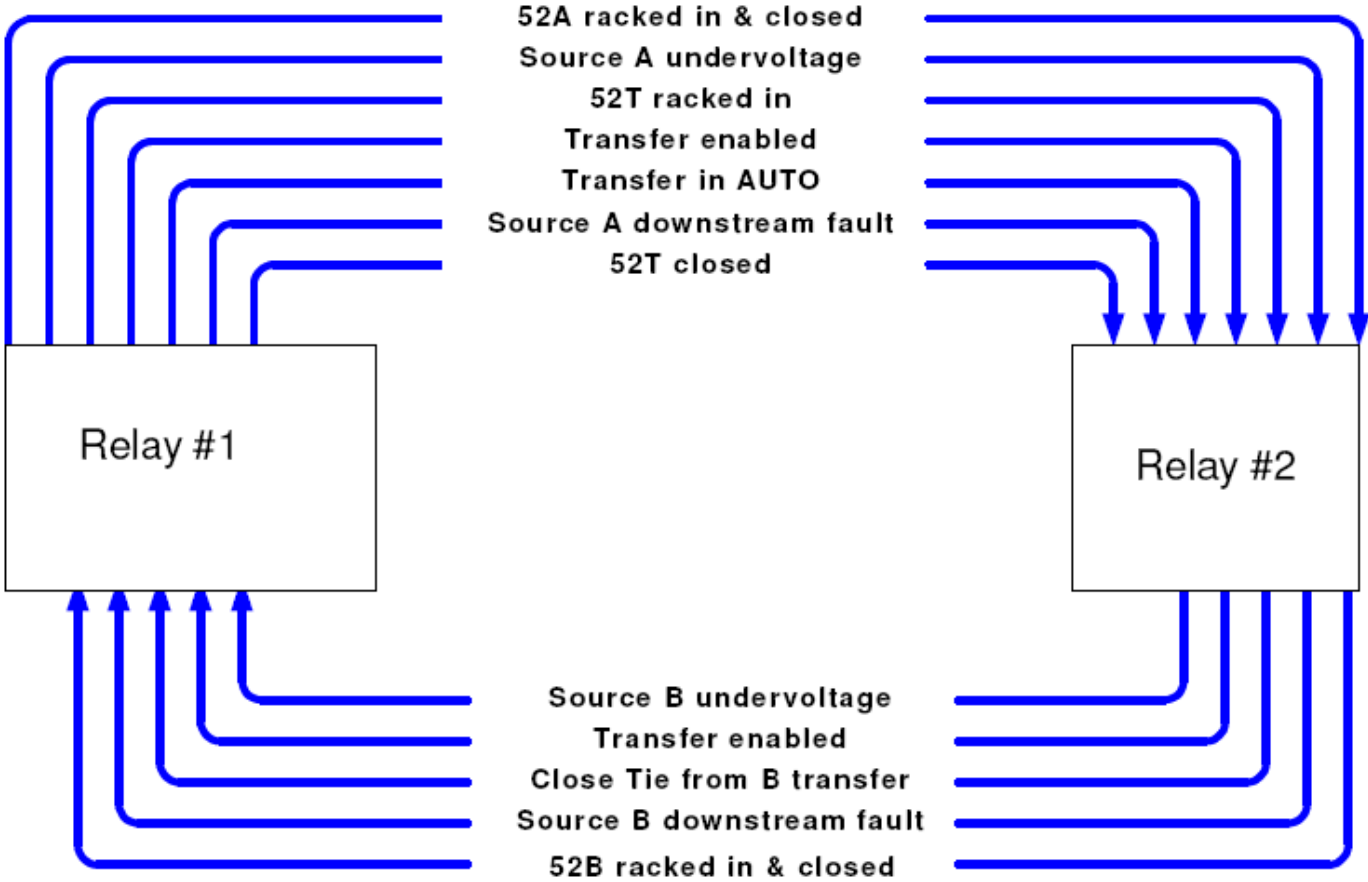


# MTM Scheme Using (2) IEDs – IEC 61850 GOOSE

- Peer-to-peer relay communications between Relay 1 and Relay 2 using IEC61850 GOOSE messaging
- Bus transfer logic and protection implemented using Relay 1
- Relay 1 controls Main 1 and Tie Breaker
- Relay 1 provides protection for Main 1
- Relay 2 provides protection and transfer control for Main

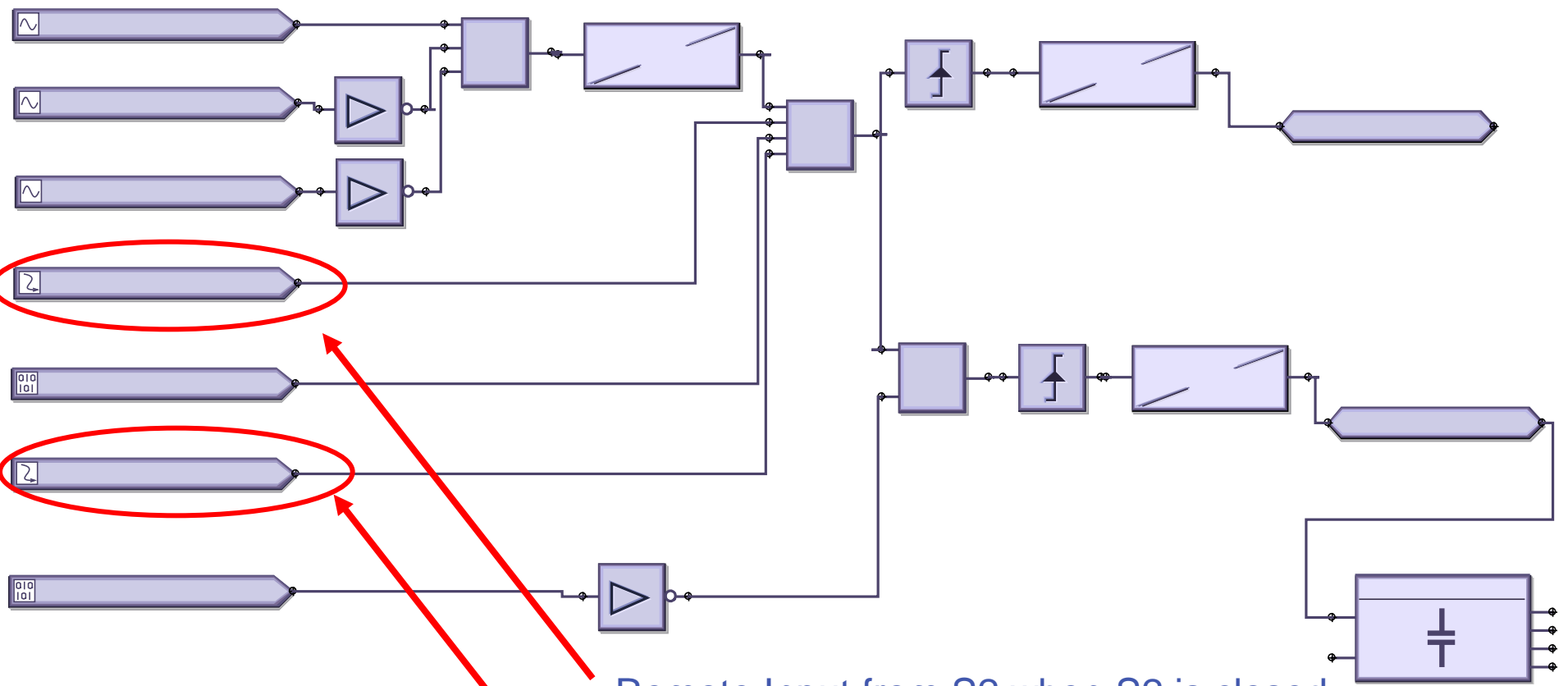


# MTM Bus Transfer Scheme Using (2) IEDs and IEC 61850 GOOSE



# MTM Bus Transfer Scheme Using (2) IEDs and IEC 61850 GOOSE

## Transfer Logic

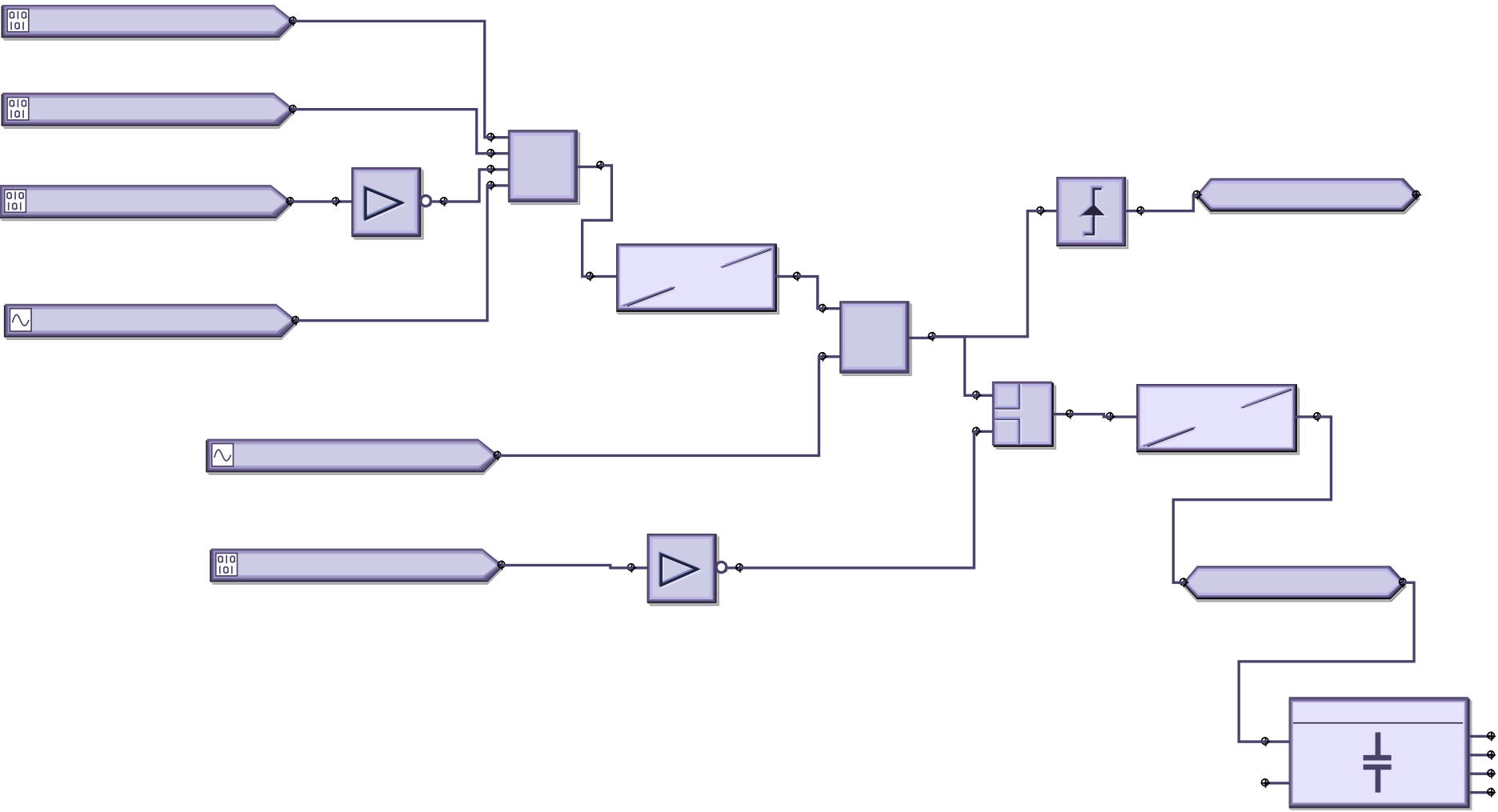


Remote Input from S2 when S2 is closed

Remote Input from S2 indicating good Source 2 voltage

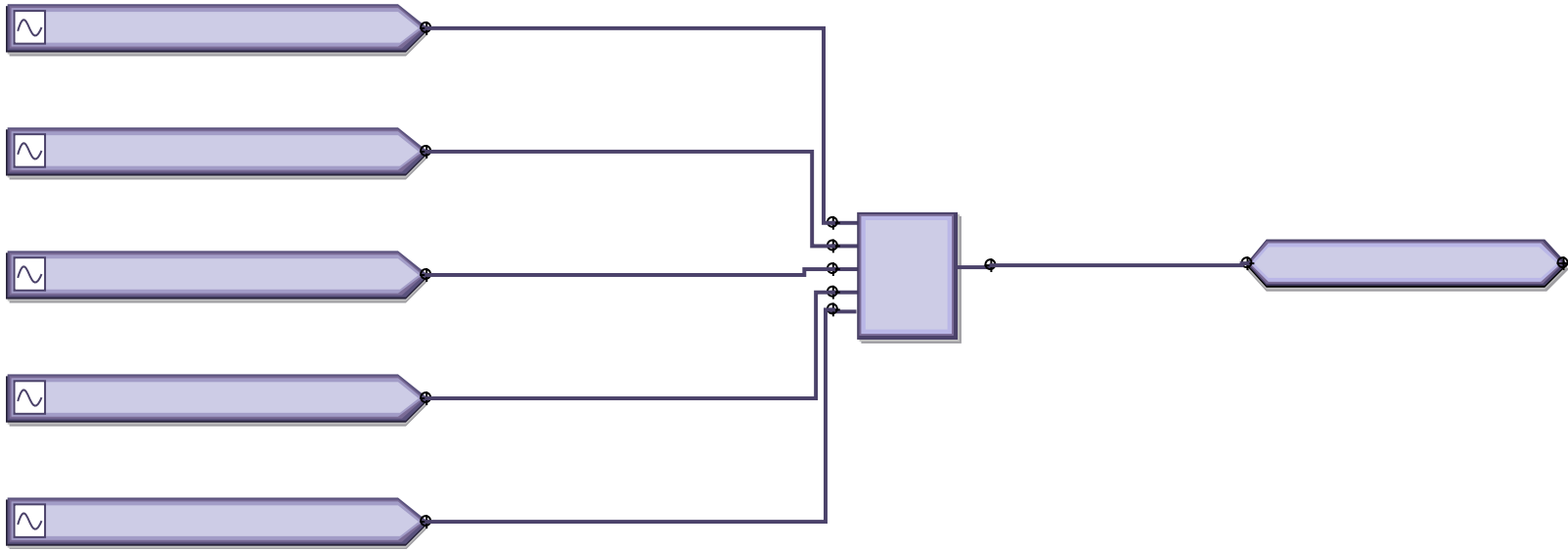
# MTM Bus Transfer Scheme Using (2) IEDs and IEC 61850 GOOSE

## Auto Restore Logic



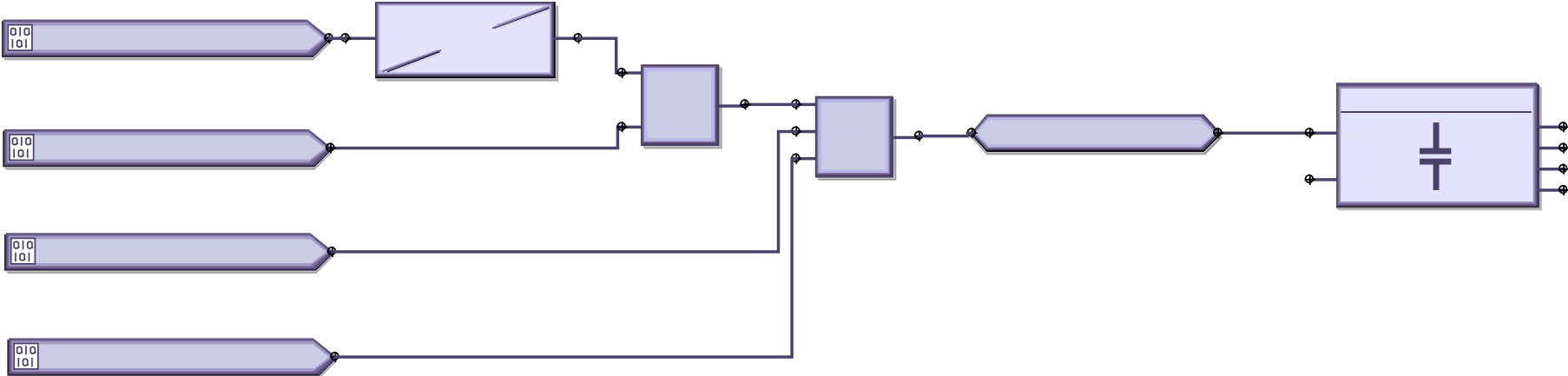
# MTM Bus Transfer Scheme Using (2) IEDs and IEC 61850 GOOSE

## Protective Trip Logic

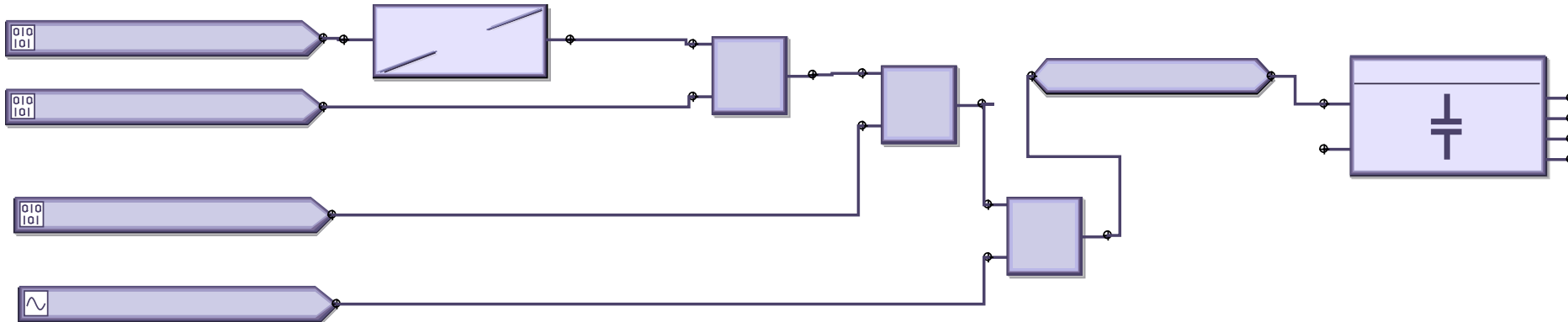


# MTM Bus Transfer Scheme Using (2) IEDs and IEC 61850 GOOSE

## Open Breaker Logic



## Close Breaker Logic



# MTM Bus Transfer Scheme Using (2) IEDs and IEC 61850 GOOSE

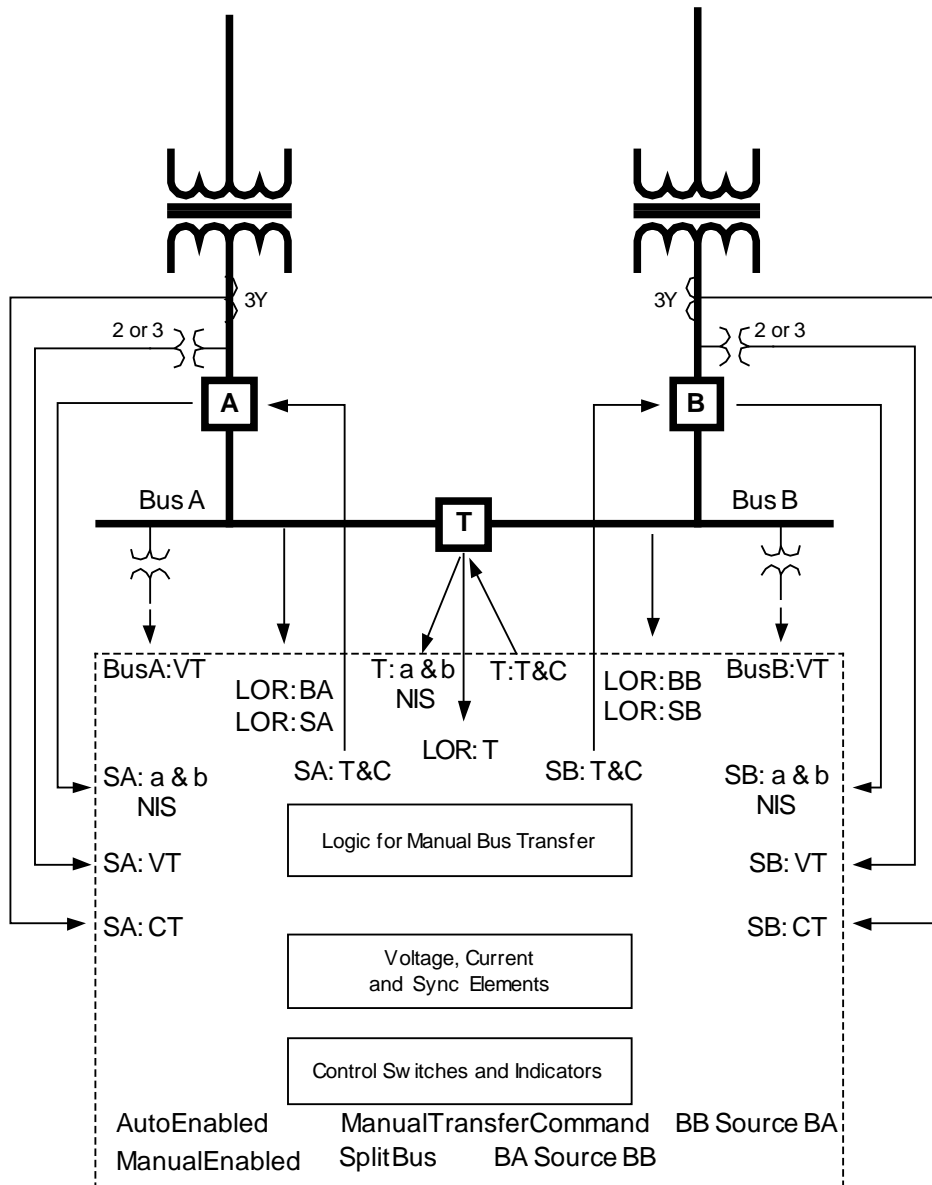
## Advantages

- Digital inputs from devices are IEC61850 GOOSE messages using Ethernet port
- Selector switch functions (select to trip, auto transfer on/off) can be traditionally wired switches, or implemented via relay faceplate programmable pushbuttons, eliminating components and installation costs
- Interlocking (bus protection) with downstream relays can be accomplished with IEC61850 GOOSE messaging
- Scheme alarms when either digital

Minimum wiring required on a digital relay with IEC 61850:

- 3 phase & ground currents
- 3 phase bus voltages
- 1-3 phase line voltages
- 52a contact
- TOC contact
- Trip output
- Close output

# MTM Bus Transfer Scheme using Single IED



- Position & status indications for each breaker
- Phase & neutral/ground overcurrent protection for Main 1 and Main 2
- Undervoltage supervision for Main 1, Main 2, and Tie
- Synchronism check for closing Main 1 & Main 2 breakers
- Transfer auto/manual selection
- Transfer scheme lockout and block logic
- Trip selector
- Oscillography & sequence of events capture entire scheme operation and timing

# MTM Bus Transfer Scheme using Single IED

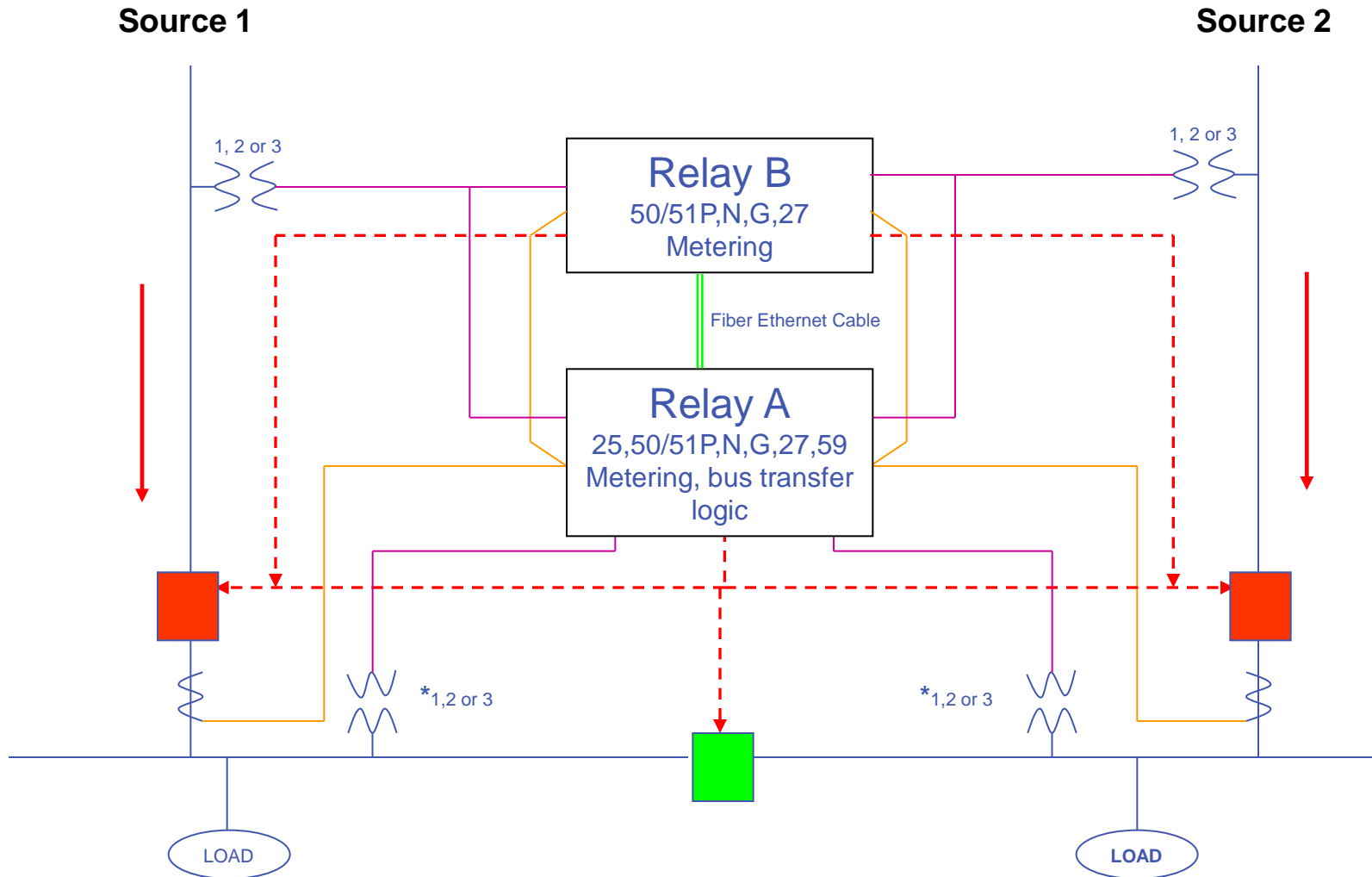
## Advantages

- “Lean” solution for MTM applications
- All bus transfer control and protection functions are implemented with one digital relay using programmable logic
- Significant reduction in wiring
- No need for external alarm I/O
- No interfacing with other IEDs required
- Scheme is flexible & can accommodate different arrangements of PT's (3 phase on incoming or bus side, no pts on the bus side)
- Oscillography & sequence of events capture entire scheme operation and timing

## Disadvantage

- Single point of failure, so could use redundant IED for protection only

# Bus Transfer w/ Redundant Protection



**If either relay is taken out of service for maintenance at any time, full protection and metering still provided on both incomers**



# Conclusions

The benefits of using of digital relaying technology and advanced programmable logic in transfer schemes are numerous:

- Increased self diagnostic capabilities to verify adaptive logic & protection inputs
- Reducing in wiring
- Increased security and reliability as any failures in the system can be alarmed, and corrective action can be taken
- Redundant overcurrent and undervoltage protection functions possible
- “Lean” single IED solution possible
- Schemes using IEC 61850 GOOSE messaging help reduce wiring between cubicles
- Dynamic logic monitoring aids in testing and commissioning

Thanks for the time